

Trade name :		
Revision date :		
Print date :		

Pharmaka AKS-Paste 25.01.2023 30.01.2023

Version (Revision) :

2.1.0 (2.0.1)

SECTION 1: Identification of the substance/mixture and of the company/ undertaking

1.1 **Product identifier** Pharmaka AKS-Paste

1.2 Relevant identified uses of the substance or mixture and uses advised against Relevant identified uses

Plating agent

1.3 Details of the supplier of the safety data sheet

Supplier

Pharmaka GmbH

Street : Westring 24

Postal code/City: 48356 Nordwalde

Country : Deutschland

Telephone : +49 2573 920900

Telefax: +49 2573 9209050

Information contact : info@pharmakas.de www.pharmakas.de

1.4 Emergency telephone number

Germany: Poisons Information Centre Berlin Charité – Universitätsmedizin Berlin Campus Benjamin Franklin Haus VIII, UG Hindenburgdamm 30 D-12203 Berlin +49(0)30/30686 700, Internat. INFOTRAC +1 3523233500

Austria: Poisons Information Centre (VIZ) Österreich: +43 1 406 43 43

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification according to Regulation (EC) No 1272/2008 [CLP] None

2.2 Label elements Labelling according to Regulation (EC) No. 1272/2008 [CLP] Precautionary statements

i i coultional y statements			
P102	Keep out of the reach of children.		
P280	Wear protective gloves and eye protection.		
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.		
P302+P352	IF ON SKIN: Wash with plenty of water/soap.		

2.3 Other hazards

None

SECTION 3: Composition/information on ingredients



Trade name : Revision date : Print date : Pharmaka AKS-Paste 25.01.2023 30.01.2023

Version (Revision) :

2.1.0 (2.0.1)

3.2 Mixtures

Hazardous ingredients None

SECTION 4: First aid measures

4.1 Description of first aid measures

General information

When in doubt or if symptoms are observed, get medical advice.

Following inhalation

Remove casualty to fresh air and keep warm and at rest. In case of respiratory tract irritation, consult a physician.

In case of skin contact

In case of skin reactions, consult a physician. Wash immediately with: Water and soap

After eye contact

In case of contact with eyes flush immediately with plenty of flowing water for 10 to 15 minutes holding eyelids apart and consult an ophthalmologist.

Following ingestion

Rinse mouth immediately and drink plenty of water. Do NOT induce vomiting. Seek medical advice immediately (poison centre).

4.2 Most important symptoms and effects, both acute and delayed

Symptoms

Important or further important known symptoms and effects are described in the GHS labelling of the product (see section 2) and in section 11 (Toxicological information). (Further) symptoms and/or effects are not yet known. In our experience, no special hazards are to be expected if the product is handled properly and is used as intended.

4.3 Indication of any immediate medical attention and special treatment needed

treatment: Symptoms (decontamination, vital functions), no known specific antidote.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Foam , Carbon dioxide (CO2) , Dry extinguishing powder , Sand Co-ordinate fire-fighting measures to the fire surroundings.

5.2 Special hazards arising from the substance or mixture

Thermal decomposition can lead to the escape of irritating gases and vapours.

5.3 Advice for firefighters

Special protective equipment for firefighters

Full protection suit , Use suitable breathing apparatus.

5.4 Additional information

Move undamaged containers from immediate hazard area if it can be done safely.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Provide adequate ventilation. See protective measures under point 7 and 8. Special danger of slipping by leaking/spilling product.

6.2 Environmental precautions



Trade name :	Pharmaka AKS-Paste		
Revision date :	25.01.2023	Version (Revision) :	2.1.0 (2.0.1)
Print date :	30.01.2023		

Do not allow to enter into surface water or drains.

6.3 Methods and material for containment and cleaning up

Absorb with liquid-binding material (sand, diatomaceous earth, acid- or universal binding agents). Clear contaminated areas thoroughly. Treat the recovered material as prescribed in the section on waste disposal.

6.4 Reference to other sections

Safe handling: see section 7 Personal protection equipment: see section 8 Disposal: see section 13

SECTION 7: Handling and storage

7.1 Precautions for safe handling

It is recommended to design all work processes always so that the following is excluded: Inhalation of vapours or spray/mists

Use only in well-ventilated areas.

Protective measures

Measures to prevent fire Usual measures for fire prevention.

7.2 Conditions for safe storage, including any incompatibilities

Keep container tightly closed. Protect against UV-radiation/sunlight , Heat.

Requirements for storage rooms and vessels

Floors should be impervious, resistant to liquids and easy to clean. Keep/Store only in original container. Keep container tightly closed.

Hints on joint storage

Storage class (TRGS 510): 12

7.3 Specific end use(s)

Observe instructions for use. see section 1.2

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

None

8.2 Exposure controls

Personal protection equipment

Use personal protection equipment.

Eye/face protection





Trade name : Revision date : Print date : Pharmaka AKS-Paste 25.01.2023 30.01.2023

Version (Revision) :

2.1.0 (2.0.1)



By short-term hand contact : Suitable gloves type Disposable gloves. NBR (Nitrile rubber)
By long-term hand contact : Check leak tightness/impermeability prior to use.
Suitable material Butyl caoutchouc (butyl rubber) , NBR (Nitrile rubber)
Breakthrough time 480 min
Thickness of the glove material 5 mm
Remark : When handling with chemical substances, protective gloves must be worn with the CE-label including the four control digits. EN ISO 374
Body protection
Wear anti-static footwear and clothing

Protective clothing. EN 13034 Natural fibres (e.g. cotton) , heat-resistant synthetic fibres Chemical resistant safety shoes DIN EN 13832-2

Respiratory protection

Usually no personal respirative protection necessary.

General information

When using do not eat, drink, smoke, sniff. Wash hands before breaks and after work.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance : Paste

Colour : dark orange

Odour : characteristic

Safety characteristics

•					
Physical state :			Liquid		
Melting point/freezing point :			42 - 60	°C	
Initial boiling point and boiling range :	(1013 hPa)		not determined		
Decomposition temperature :			not determined		
Flash point :			not applicable		
Auto-ignition temperature :			not applicable		
Lower explosion limit :			not applicable		
Upper explosion limit :			not applicable		
Vapour pressure :	(50 ℃)		not applicable		
Density :	(20 °C)	approx.	0,92	g/cm ³	
Solvent separation test :	(20 °C)		not applicable		
Water solubility :	(20 °C)		not determined		
Fat solubility :	(20 °C)		Not determined.		
pH :			not applicable		
log P O/W :			not determined		
Flow time :	(20 °C)		not applicable		DIN-cup 4 mm
Viscosity :	(20 °C)		not determined		
Cinematic viscosity :	(40 °C)		not relevant		
Odour threshold :			not determined		
Relative vapour density :	(20 °C)		not determined		
Vapourisation rate :			not determined		
Maximum VOC content (EC) :			0	Weight-%	
Maximum VOC content (EC) :			0	Weight-%	



Trade name : Revision date : Print date : Pharmaka AKS-Paste 25.01.2023 30.01.2023

Version (Revision): 2

2.1.0 (2.0.1)

Flammable solids : Flammable gases : Oxidising liquids : Explosive properties : Corrosive to metals : Not applicable. Not applicable. Not relevant. Not applicable. Not relevant.

9.2 **Other information**

None

SECTION 10: Stability and reactivity

10.1 Reactivity

No hazardous reaction when handled and stored according to provisions.

10.2 Chemical stability

The product is chemically stable under recommended conditions of storage, use and temperature.

10.3 Possibility of hazardous reactions

No known hazardous reactions.

10.4 Conditions to avoid

See section 7 of the safety data sheet.

10.5 Incompatible materials

None known.

10.6 Hazardous decomposition products

Does not decompose when used for intended uses.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Based on available data, the classification criteria are not met.

Corrosion

Based on available data, the classification criteria are not met.

Respiratory or skin sensitisation

Based on available data, the classification criteria are not met.

CMR effects (carcinogenicity, mutagenicity and toxicity for reproduction)

Carcinogenicity

Based on available data, the classification criteria are not met.

Germ cell mutagenicity

Based on available data, the classification criteria are not met.

Reproductive toxicity

Based on available data, the classification criteria are not met.

STOT-single exposure

Based on available data, the classification criteria are not met.

STOT-repeated exposure

Based on available data, the classification criteria are not met.

based on available data, the

Aspiration hazard

Based on available data, the classification criteria are not met.

11.2 Information on other hazards



Trade name :	Pharmaka AKS-Paste		
Revision date :	25.01.2023	Version (Revision) :	2.1.0 (2.0.1)
Print date :	30.01.2023		

Endocrine disrupting potential:

The product does not contain any substance above the legal limits that is included in the list established under Article 59(1) of Regulation (EC) No 1907/2006 on the basis of endocrine disrupting properties or that has endocrine disrupting or endocrine damaging properties according to Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605.

Other indications of toxicity

The product has not been tested. The statements on toxicology were derived from the properties of the individual components.

SECTION 12: Ecological information

12.1 Toxicity

The product has not been tested. The statement is derived from the properties of the single components.

Aquatic toxicity

Based on available data, the classification criteria are not met.

12.2 Persistence and degradability

Technically correct releases of minimal concentrations to adapted biological sewage plants, will not disturb the biodegradability of activated sludge.

12.3 Bioaccumulative potential

No information available.

12.4 Mobility in soil

No information available.

12.5 Results of PBT and vPvB assessment

This product does not contain components in concentrations of 0.1% or higher which are classified as either persistent, bioaccumulative and toxic (PBT) or very persistent and very bioaccumulative (vPvB).

The substances in the mixture do not meet the PBT/vPvB criteria according to REACH, annex XIII.

12.6 Endocrine disrupting properties

The product does not contain any substance above the legal limits that is included in the list established under Article 59(1) of Regulation (EC) No 1907/2006 on the basis of endocrine disrupting properties or that has endocrine disrupting or endocrine damaging properties according to Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605.

12.7 Other adverse effects

The product does not contain any substances listed in Regulation (EC) 1005/2009 on substances that deplete the ozone layer.

12.8 Additional ecotoxicological information

Additional information

Do not allow uncontrolled discharge of product into the environment.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Dispose according to legislation.

13.2 Additional information

Non-contaminated packages may be recycled.

SECTION 14: Transport information



Trade name :	Pharmaka AKS-Paste		
Revision date :	25.01.2023	Version (Revision) :	2.1.0 (2.0.1)
Print date :	30.01.2023		

14.1 UN number or ID number

No dangerous good in sense of these transport regulations.

14.2 UN proper shipping name

No dangerous good in sense of these transport regulations.

14.3 Transport hazard class(es)

No dangerous good in sense of these transport regulations.

14.4 Packing group No dangerous good in sense of these transport regulations.

14.5 Environmental hazards

No dangerous good in sense of these transport regulations.

14.6 Special precautions for user

None

14.7 Maritime transport in bulk according to IMO instruments

No transport as bulk according to IBC Code.

SECTION 15: Regulatory information

^{15.1} Safety, health and environmental regulations/legislation specific for the substance or mixture

National regulations

Water hazard class

Classification according to AwSV - Class : nwg (Non-hazardous to water)

15.2 Chemical Safety Assessment

A chemical safety assessment has not been carried out for this preparation. For the following substances of this mixture a chemical safety assessment has been carried out : None

SECTION 16: Other information

16.1 Indication of changes

02. Label elements · 11. Acute toxicity · 11. Corrosion · 11. Respiratory or skin sensitisation · 11. Carcinogenicity · 11. Germ cell mutagenicity · 11. Reproductive toxicity · 11. STOT-single exposure · 11. STOT-repeated exposure · 11. Aspiration hazard · 12. Aquatic toxicity

16.2 Abbreviations and acronyms

- ADR = European Agreement concerning the carriage of Dangerous goods by Road
- ADN = European Agreement concerning the Carriage of Dangerous Goods by Inland Waterways
- ATE = Estimated values for acute toxicity

AwSV = Ordinance on Installations for Handling Substances Hazardous to Water

CAS = Chemical Abstract Service Number

CE = European Community

CLP = EC Regulation 1272/2008

CMR = cancerogen mutagen reprotoxic

DIN = German Institute for Standardisation

DNEL = Derived No Effect Level

DMEL = Derived Minimum Effect Level

EC50 = Mean effective concentration that induces a defined effect other than death in a test population

EG = European Community

EN = European standards

IATA = International Air Transport Association Dangerous Goods Regulation



Trade name :	Pharmaka AKS-Paste		
Revision date :	25.01.2023	Version (Revision) :	2.1.0 (2.0.1)
Print date :	30.01.2023		

IBC-Code = International Code for the construction and equipment of ships carrying dangerous chemicals in large quantities IMDG = International Maritime Code for dangerous goods ISO = International Organization for Standardization LC50 = Lethal Concentration 50%

- LD50 = Lethal dose 50%
- MAK = Maximum workplace concentration

MARPOL = International Convention for the Protection of the Marine Environment from Ship-generated Litter

- NOEC = No Observed Effect Concentration
- OECD = Organisation for Economic Cooperation and Development
- PBT = Persistent, bioaccumulative and toxic

pH = potential of hydrogen PNEC = Predicted no effect concentration

PPM = parts per million

REACH = Registration, Evaluation, Authorisation and Restriction of Chemicals (EC Regulation 1907/2006)

RID = Regulation concerning the international transport of dangerous goods by train

TRGS = Technical rules for hazardous substances (german rules)

TWA = Time-weighted average exposure limit

UN-Number = UN number for the transport of dangerous goods

- vPvB = Very Persistent and very Bioaccumulative as for REACH Regulation
- VOC = Volatile organic Compounds

16.3 Key literature references and sources for data

None

^{16.4} Classification for mixtures and used evaluation method according to regulation (EC) No 1272/2008 [CLP]

Classification for mixtures and used evaluation method according to regulation (EC) No 1272/2008 [CLP]

16.5 Relevant H- and EUH-phrases (Number and full text)

None

16.6 Training advice

None

16.7 Additional information

None

The above information describes exclusively the safety requirements of the product and is based on our present-day knowledge. The information is intended to give you advice about the safe handling of the product named in this safety data sheet, for storage, processing, transport and disposal. The information cannot be transferred to other products. In the case of mixing the product with other products or in the case of processing, the information on this safety data sheet is not necessarily valid for the new made-up material.